



400-595 INSTALLATION INSTRUCTIONS
99-00 Ford F-250/F-350/F-550 Powerstroke 7.3L
00-03 Ford Excursion 7.3L DSL
***12/07/98 and later**

Thank you for purchasing the PowerAid Throttle Body Spacer. Please read the instruction manual carefully before proceeding with the installation. Your PowerAid Throttle Body Spacer was carefully inspected and packaged. Check that no parts are missing, or were damaged during shipping. If you need any assistance please call 1-800-858-3333 to speak with a representative in our Customer Service Center before returning the product.

Thank you for selecting AIRAID.

**INTAKE SYSTEMS FOR VEHICLES LISTED ARE 50 STATE
LEGAL. SEE AIRAID.COM FOR CARB STATUS ON EACH
PART FOR A SPECIFIC VEHICLE.**



Also available for your Ford Powerstroke,
the Airaid Intake System, p/n 400-113.
Call for details!

Parts List

AIR-KIT595PA Aluminum Plate (1)

Tools List

5/16" Socket (Hose clamps)

Installation Instructions. Read Me!

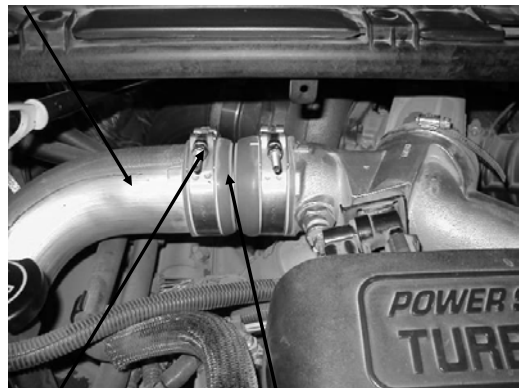
1. **DISCONNECT NEGATIVE (-) BATTERY CABLE.**
2. Loosen (2) hose clamps and remove rubber hose. (Ref. "C")
3. Remove compression ring. (Ref. "B")
4. Install power plate with a small amount of grease on the installing edge of the power plate for ease of installation. (Ref. "A")
5. Locate the power plate midway of rubber hose making sure the power plate locks into the internal buldge of the formed rubber hose.
6. When installing the power plate hose assembly to intake manifold, face the power plate using **Figure 1**.
7. Before tightening clamps, be sure that power plate has engaged both the intake manifold and formed intake tube. * **Please Note: The outside diameters of the power plate will fit inside the diameters of the intake manifold and the formed intake tube.**

The sound of power...The "whistle" means its working!

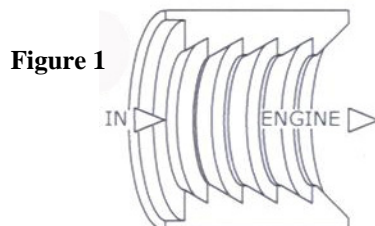
Ref. A- Power Plate



Ref. D- Formed Intake Tube



Ref. C- Hose Clamp Assembly Ref. B- Compression



AIR-I40595B
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