

## Part Number 57i-6516 INSTALLATION INSTRUCTIONS

### Citroen Saxo 1.1L 8v 75bhp Oct'99-2003

1. Disconnect the negative terminal from the vehicle battery.
2. Remove the flexi intake pipe from the intake scoop. (Fig. 1)
3. Remove the nuts securing the intake scoop to the slam panel & remove the scoop from the vehicle. (Fig. 2)
4. Remove the bolt securing the intake pipe to the support bracket. (Fig. 3)
5. Squeeze together the yellow tabs located on the end of the engine breather pipe. Unclip & remove the breather pipe from the air box. (Fig. 4)
6. Unclip & remove the intake pipe from the throttle housing. (Fig. 5)
7. Remove the air box assembly out of its lower mounting & then carefully remove the air box assembly from the vehicle. (Fig. 6)
8. Remove the engine breather pipe from the breather 'T' piece (it may be necessary to warm the pipe end with a heat gun / hair drier to aid in removal of the pipe, ensure all safety precautions are taken when carrying out this operation). (Fig. 7)
9. Remove the bolt securing the engine lift bracket to the front of the cylinder head. (Fig. 8)
10. Attach the new mounting bracket underneath the lift bracket & secure in place using the original M8 bolt. (Fig. 9)
11. Fit the edge trim to the heat shield as shown. Remove any excess trim if necessary. Fig.10)
12. Attach the heat shield supplied to the new mounting bracket using the hex head bolt, washers & nylock nuts supplied. (Fig.11)
13. Pierce / drill two holes in the top of the flexi cold air hose to match the holes in the bottom of the heat shield. Attach the flexi hose to the hole in the bottom of the heat shield using 2 plastic ties supplied. (Fig.12)
14. Feed the flexi cold air hose down to the lower grille, secure the hose to the grille using a plastic tie supplied. (Fig.13)
15. Assemble the molded intake pipe using the stepped silicone hose, rubber filter adaptor & hose clips supplied. (Fig.14)
16. Slide the new filtercharger onto the rubber filter adaptor & tighten the hose clip supplied. (Fig.15)
17. Attach the new intake pipe assembly to the throttle housing using a hose clip supplied (do not fully tighten the clamp at this time). (Fig.16)
18. Place the nylon spacer onto the stud located on the filtercharger lid. (Fig.17)
19. Fit the studded lid of the filtercharger to the slotted hole in the front of the heat shield. Set the height of the filtercharger on the slotted hole, then secure using a nylock nut & washer supplied. (Fig.18)
20. Now tighten the hose clamp securing the intake pipe to the throttle housing. (Fig.19)
21. Fit the new breather hose between the 'T' piece & intake pipe using the 2 small hose clamps. (Fig.20)
22. Reconnect the negative terminal to the vehicle battery.
23. Carry out a final check of the height / alignment of the K&N induction system before starting the engine. Installation is now complete.

#### Parts list:

- 1 x Filtercharger Element.
- 1 x Plastic Intake Tube.
- 1 x Rubber Filter Adaptor
- 1 x Stepped Silicone Hose.
- 1 x Heat Shield.
- 1 x Flexi Cold Air Hose.
- 1 x Edge Trim.
- 1 x Literature Pack.
- 1 x Fixing Kit :-
  - 1 x Hose Clamp #48.
  - 1 x Hose Clamp 90-110.
  - 1 x Hose Clamp 50-70.
  - 2 x Hose Clamp 20-32.
  - 1 x 'L' Mounting Bracket.
  - 4 x Cable Tie.
  - 5 x M6 Flat Metal Washer.
  - 3 x M6 Nylock Nut.
  - 2 x M6 Hex Head Bolt.
  - 1 x Nylon Spacer.
  - 1 x Breather Hose.

**WARNING:** Before starting the engine carry out a final fitment check of the K&N performance kit. It will be necessary for all intake systems to be checked periodically for realignment, clearance and tightening of all connections. Failure to follow the above instructions or proper maintenance may void the warranty.



Fig. # 1



Fig. # 2



Fig. # 3



Fig. # 4



Fig. # 5



Fig. # 6



Fig. # 7



Fig. # 8

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Fig. # 9



Fig. # 10



Fig. # 11



Fig. # 12



Fig. # 13



Fig. # 14



Fig. # 15



Fig. # 16



Fig. # 17



Fig. # 18



Fig. # 19



Fig. # 20